

PRO-56 TON

4 - STATION MACHINE

FEATURES

- Open throat punch has 56-ton capacity
- 14" bar shear with 4-sided blades
- Bar shear hold-down can be fixed or adjustable
- Magnetic starter for safety and reliability
- Built for forklift handling
- Full up and down stroke control
- 4th station switch to any of these notcher styles
 - Square
 - Pipe
 - Coper
- Notcher of choice comes standard with machine
- Manual punch aligner
- Grease bank allows lubrication without removing machine covers



OPTIONAL TOOLING

PUNCH STATION

- Square notcher
- Coper notcher
- Pipe notcher
- Brake: 6"

POWER CAVITY

- Brake: 6 or 9"
- Angle shear
- Channel shear
- Rod shear (round or square)
- Z & T shear

ACCESSORIES

- Punch nut wrench for L series punch nut.
- Punch rack holds 20 sets of L series punches.
- Punch table has adjustable jig for high production with accuracy.
- Bar shear stop for production shearing up to 24" lengths
- Bar shear table extends the table from 3"-12"
- Slug type angle shear
- Steel bin catcher
- Oversize stripper for punching over 1-3/8" round
- Oversize die stand for punching over 1-3/8" round (specify type and thickness of material to be punched)
- Offset die stand for punching close to the web on angle iron (Specify size of angle and largest hole diameter to be punched. Specify how close to the web the hole will be located, measured from the inside.)
- Remote foot control